



Easy-to-operate cast iron jointing fence



Jointing fence tilts $\pm 45^\circ$ – for maximum protection, also when cutting chamfers



Cutting possible up to a width of 200 mm

54 A/60 A – 150/200 mm Jointer

- Extra large, 1700x200 mm (1820x230 mm, 60 A) cast iron table with a polished surface
- 960 mm **solid cast iron fence**
- **Fence tilts 45°** to each side for safe chamfering operation
- Positive stops at $\pm 45^\circ$ and 90°
- New quick adjustment lever on infeed table for **precision cuts**
- **Maximum 8 mm depth of cut**
- 3 high-speed steel knives with micro adjustment for a superior finish

Stock number 230 V	179127 M	10000240 M
Stock number 400 V		10000240 T
Model:	54 A	60 A
Cutting width:	150 mm	200 mm
Cutter head speed:	5500 rpm	5500 rpm
Cutter head diameter:	63 mm	78 mm
Number of knives:	3	3
Max. full width depth of cut:	8 mm	8 mm
Cuts per minute:	16,500	16,500
Table size:	1700 x 200 mm	1820 x 230 mm
Fence (H x L):	120 x 960 mm	120 x 960 mm
Tilting range of fence:	$+45^\circ/90^\circ/-45^\circ$	$+45^\circ/90^\circ/-45^\circ$
Motor M: 230 V power output	1 HP/S ₁ 100%	1.5 HP/S ₁ 100%
Motor M: 230 V power input	1,8 HP/S ₆ 40%	2.7 HP/S ₆ 40%
Motor T: 400 V power output		2 HP/S ₁ 100%
Motor T: 400 V power input		3.8 HP/S ₆ 40%
Weight:	130 kg	160 kg

Standard equipment

- Set of three high-speed steel knives
- 100 mm dust port
- On/Off switch with no voltage release
- Precision fence
- Adjustable cutterhead guard
- 2 push blocks
- CE tested / "BG" dust emission inspected

Accessories

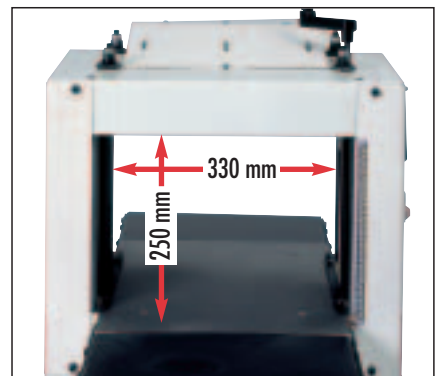
Stock number	Description
10000242	Set of 3 HSS knives (150 mm)
10000230	Cutter block Tersa (to 54 A)
10000241	Set of 3 HSS knives (200 mm)
6285917	Push block
708495	Helping stand



Clean surfaces due to 3-knife cutter head



Helping stand for simple machining of long workpieces



Large planning capacity 330 x 250 mm

JPM-13 CSX – 330 mm Thicknesser

- Smooth, polished cast iron table
- **Cast design** for reduced vibration
- Four precision ground columns provide extra stability when raising and lowering the table
- Powerful motor suitable for continuous operation
- 2 matched V-belts deliver full power to the cutterhead
- Table is accurately positioned with an easy-to-use crank handle
- Built-in lockable casters
- Silent lubricated reduction gear box
- **Rubber-coated infeed and outfeed rollers** to help support your workpiece
- 100 mm dust port designed to connect a JET exhaust system
- Three-knife cutterhead design produces a superior planed finish
- Jacking screws for quick, easy and accurate adjustment of the knives
- Ergonomically correct working height

Standard equipment

- Set of infeed and outfeed tables
- Lockable casters
- Adjustment tools
- Knife-setting gauge
- CE tested
- “BG” dust emission inspected

Accessories

Stock number	Description
10000207	Set of 3 HSS knives in Swiss quality
708495	Helping stand

Stock number 230 V	708524 XM
Stock number 400 V	708524 XT
Model:	JPM-13 CSX
Max. planing width:	330 mm
Max. planing thickness:	250 mm
Full width depth of cut:	4 mm
Number of knives:	3
Cutterhead speed:	4800 rpm
Cuts per minute:	14,400
Feed rate:	3 or 6 m/min
Cutterhead diameter:	68 mm
Motor: 230 V power output	1.5 HP/S ₁ 100%
Motor: 230 V power input	2.7 HP/S ₆ 40%
Motor: 400 V power output	2 HP/S ₁ 100%
Motor: 400 V power input	3.8 HP/S ₆ 40%
Weight:	90 kg



CE



Rapid change from planing to thicknessing



Eccentric rapid adjustment of the jointer tables



Double guided jointing fence, tilts at the table

JPT-310 – Planer Thicknesser

- Dual opening of the tables to change from planing to thicknessing in seconds
- 1400 mm long cast iron jointer tables, precision planed to ensure optimum sliding of the workpieces
- Eccentric rod supports on infeed and outfeed table facilitates quick adjustment of chip removal and hollow joint
- Feed can be switched on/off
- Large compound fence, tiltable 45°, guided on both sides of the cutter head
- 100-mm dust port for connecting an extraction device

Standard equipment

- Set of three 310 mm high-speed steel knives
- 100 mm dust port
- On/Off switch with no voltage release
- Precision fence
- Adjustable cutter head guard
- CE tested

Accessories

Stock number	Description
708118	Mobile base up to 250 kg
10000205	high-speed steel knives 310 x 25 x 3 mm (3-piece set)

Stock number 230 V	10000290 M
Stock number 400 V	10000290 T
Model:	JPT-310
Length of jointer table:	1400 mm
Diameter of cutter head:	70 mm
Max. planing width:	310 mm
Length of thicknessing table:	540 mm
Max. planing thickness:	225 mm
Chip removal (planer):	3 mm
Chip removal thicknesser:	4.5 mm
Number of knives:	3
Cutter head speed:	5300 rpm
Feed speed:	7 m/min
Motor: 230 V power output	3 HP/S ₁ 100%
Motor: 230 V power input	4.7 HP/S ₆ 40%
Motor: 400 V power output	3 HP/S ₁ 100%
Motor: 400 V power input	4.7 HP/S ₆ 40%
Weight:	250 kg